HVAC & Metals Institute

Welder Certification

The HVAC & Metals Institute offers welder certifications on a regular basis. There is no cost to the member to take a welder certification test. To test you must be proficient in the process you are testing to. This is not a class and is not intended to teach you to weld. Welders must come ready to weld and be wearing boots, a long sleeve shirt and work pants.

Building Trades Journeymen, Building Trades Apprentices, Production Journeymen and Production Trainees whose employer contributes to the Training Trust on their behalf are all eligible to test.

Processes Tested

- SMAW (stick)
- GMAW (mig, wire feed)
- FCAW (dual shield)
- GTAW (tig, heli-arc)
- Brazing

Codes Tested To

- ASME Section IX Pressure Vessel
- D1.1 Structural Steel
- D1.3 Sheet Steel to Structural
- D1.5 Bridge Welding
- D1.6 Structural Stainless Steel
- D9.1 Sheet Metal

Certifying Agencies

- American Welding Society
- International Training Institute
- City of Portland
- Washington Association of Building Officials
- State of Oregon Brazing

For welder certification test dates & times check the schedule at www.sheetmetal-16.org and click on “Continuing Education” then call (503) 257-1022